

LR Speed Chain Installation (Part #54-000)

1. Position the Speed Chain housing unit as close to perpendicular to the rear end axle tube as possible on the chassis and be sure to not tighten anything down until Step 8.

****Please note that in some instances body panels may need to be altered for upper clamp installation and clearance.****

2. Set your quick adjustment pin so that the Speed Chain unit is at full extension (Hole 4) as seen on the right in *Figure A*.

3. Position the 3" axle clamp on the rear end tube so that it is in line with the main Speed Chain housing unit.

4. Set the car on jack stand(s) so that the rear suspension is fully extended.

5. Use a jack under the left rear bird cage and raise it 1/2" from full extension.

6. The distance between the clevis end (1) and axle clamp (2) shown in *Figure B* is now set and you are ready to cut your chain to length.

7. Once the chain is cut to length, slide the shrink wrap provided over and apply heat. Make sure to leave the end links uncovered.

8. Install your chain and tighten all the clamp bolts..

Helpful hint- Tightening the top 1.5" clamp bolt first can help allow the Speed Chain housing to swing freely.

9. Your installation is now complete and the quick adjust pin can be moved to any hole. For quick reference - Hole 1 will have the most effect and Hole 4 will have the least.

****Warranty and Disclaimer:** Dig Race Products is not responsible for any damage that may occur to your vehicle from improper installation. If you have any questions please feel free to contact us at info@digraceproducts.com ******

Figure A

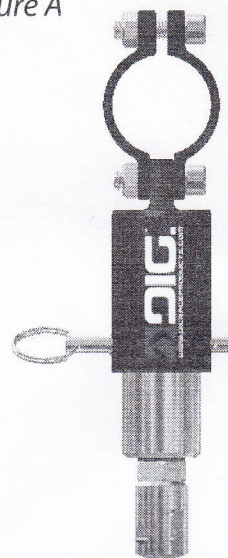


Figure B

